



SABA ENGINEERING WORKS

In The World of Plastics Processing Machinery.



4 Plate Side Toggle 5 Point Twin Locking P.L.C. Mini Micro



Vertical Screw Type Plastic Moulding Machine. (5 Point Twin Side Toggle Locking 4 Plate) (Fully/Semi Automatic Machine P.L.C. Mini Micro)

INJECTION UNIT

Screw Diameter-	28/30/32/35 mm
Shot Capacity(PS)	60, 80 & 120 gram
Maximum Pressure	1500 kg/cm
Injection Stroke	10 to 150 mm
Hopper Capacity	10 kg

CLAMPING UNIT

Maximum Mould Size	265 x 330 mm
Maximum Mould Opening	200 mm
Distance Between Tiber	185 x 285 mm
Min/Max Mould Height	80 x 305 mm
Mould Locking Force	60 ton
Tiber thickness	50 mm

HYDRAULIC EQUIPMENT

Enjector Force	1.5 ton
Enjector Stroke	80 mm
Oil Tank Capacity	120 liters
Hydraulic parts	Yuken & Sufon
Machine attach Oil Cooler Size	30 inch

ELECTRICALS

Heating Zone	3+1 qn
Heating Load	1 x 3/3 kw
Nozzle	250 w/1/4 w
Electric Motor Load	5/3.7 & 7.5/5.5 hp/kw
Total Connecting Load	7.1 & 8.9 kw

GENERAL

Floor Area	33 inch
Height	96 inch
Lenth	78 inch
Weight(Appox)	1500 kg

Machines MFG Co. Office & Work Shop

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